NOTES:

1. MATERIAL: PLATE ALUMINUM 1/8 THK TYPE 6061-T6 PER ASTM B209
2. MAKE FROM DXF FILE
3. VIBRO-ETCH PART WITH DRAWING NUMBER WITH MIN .25 HIGH CHARACTERS IN ACCORDANCE WITH MIL-STD-130, LOCATE APPROX AS SHOWN.
4. VIBRO-ETCH PLATE WITH PART NAME AND SIDE DESIGNATION WITH MIN .25 HIGH CHARACTERS. LOCATE APPROX AS SHOWN.

HOLE NO. 153
.190-24 UNC-2B THRU .2500 +.0006 X .50 -.0000

HOLE NO. 154
.190-24 UNC-2B THRU .2500 +.0006 X .50 -.0000

SEE NOTE 3

SEE NOTE 4