NOTES:
1. MATERIAL: PLATE ALUMINUM 1.0 THK TYPE 6061-T6 PER ASTM B209
2. MAKE FROM DXF FILE
3. VIBRO-ETCH PART WITH DRAWING NUMBER WITH MIN. 20 HIGH CHARACTERS
   IN ACCORDANCE WITH MIL-STD-130, LOCATE APPROX AS SHOWN.
4. VIBRO-ETCH PLATE WITH PART NAME AND SIDE DESIGNATION WITH MIN. 20 HIGH CHARACTERS. LOCATE APPROX AS SHOWN.

REVISION APPROVALS

DRAWING NUMBER: 2570M0046

UPTON, N.Y. 11973

COLLIDER-ACCELERATOR DEPARTMENT
BROOKHAVEN NATIONAL LABORATORY

DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE SPECIFIED

DECIMAL TOLERANCES
.X .030 .XX .015 .XXX .005

ACCORDANCE WITH
ASME Y14.5

INTERPRET IN GENERAL

ENG / PHY APPROVAL S. TRABOCCHI 4/30/18
DESIGN APPROVAL A. ARNO 5/8/18
CHECKED BY S. RESTMEYER 5/2/18
DRAWN BY TRABOCCHI/GRAU 3/30/18

SEE NOTE 3

HOLE NO. 153
190-34 ONE 32 TAP
(SEX= 1000 x 2)
(-0.006)

HOLE NO. 154
190-34 ONE 32 TAP
(SEX = 1000 x 2)
(-0.006)