

CBPM Continuous Monitoring (CCM)

– online display and SQL database –

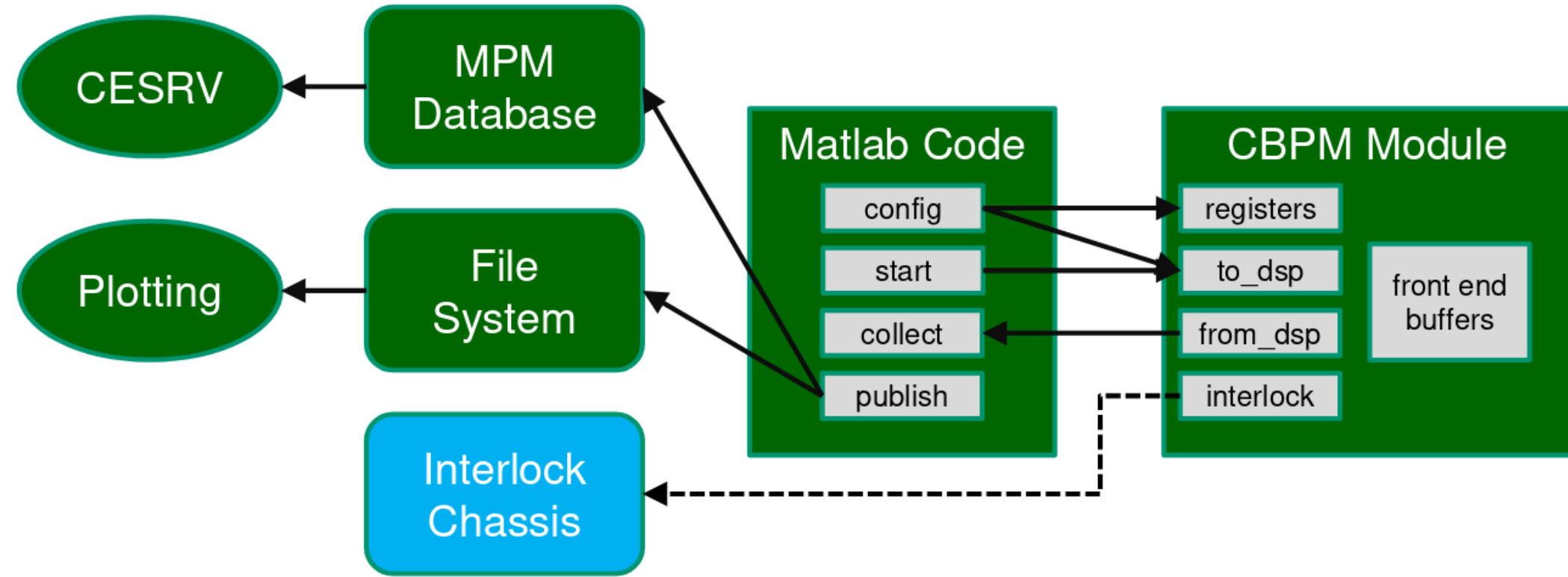
Antoine

CBPM meeting

March 6, 2020

Overview flow of CCM

Flowchart of CCM system: from hardware to database and plotting

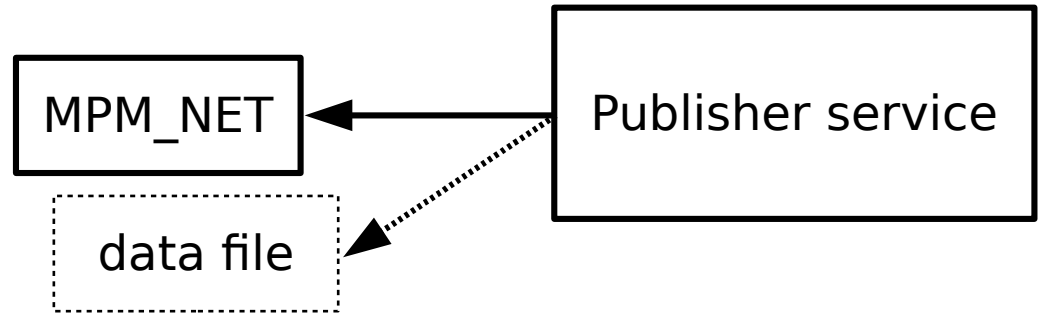


from Nate's *slides* (machine study meeting 2020-02-20)

Proposal: SQL database in parallel to MPM_NET

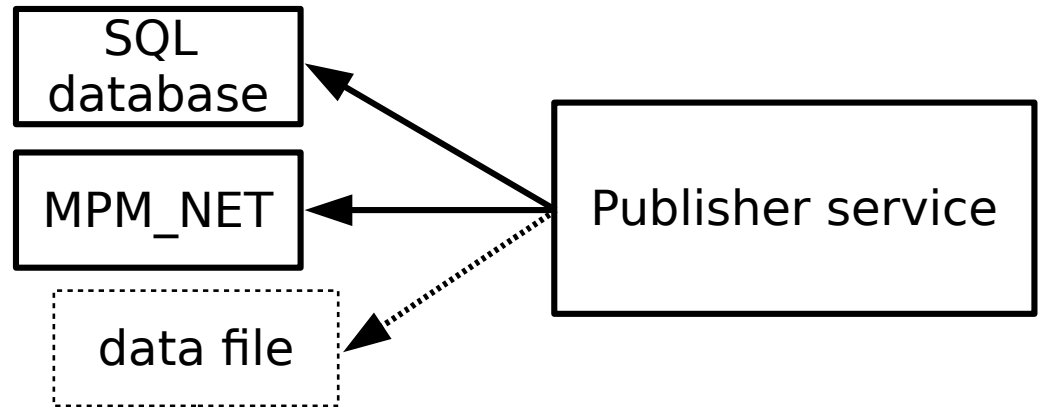
Current

MPM_NET does not store history



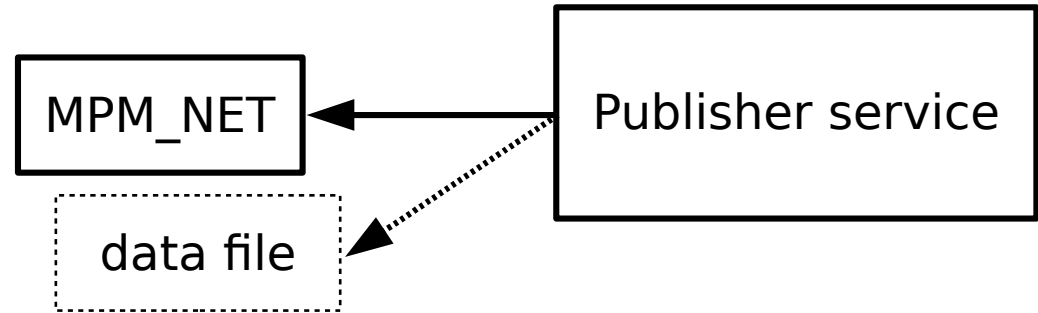
Addition

SQL database keeps history and allows easy data manipulation for off-line and on-line analysis (no burden of dealing with data files)

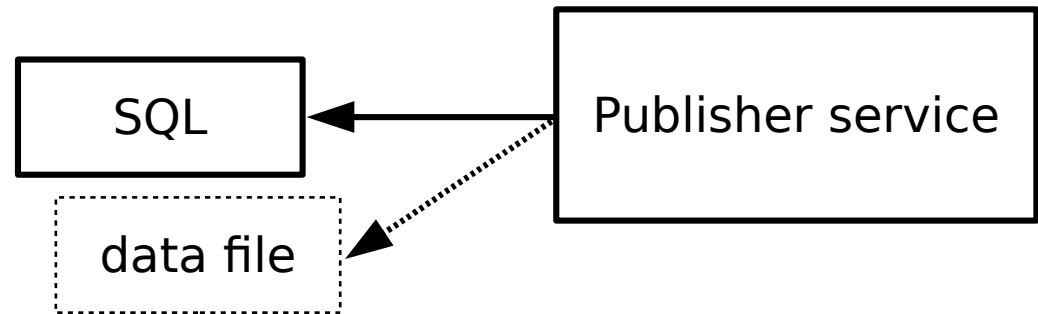


Proposal: SQL database in parallel to MPM_NET

A



B



Worlds **A** and **B** are independent/parallel:

- x all the current capabilities (**A**) are un-touched
- x new capabilities are being developed (**B**) in a clean slate environment → allows latest Python wonders

Demo example from the web

<https://dash-gallery.plotly.host/Portal/>

MANUFACTURING SPC DASHBOARD

Process Control and Exception Reporting

LEARN MORE

plotly | Dash

SPECIFICATION SETTINGS

CONTROL CHARTS DASHBOARD

Operator ID

1704

Time to completion

50.0

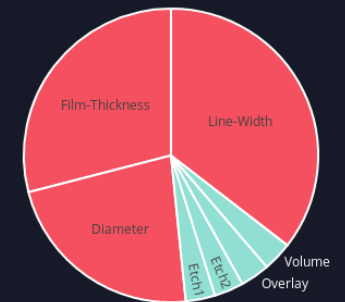
50.0

START

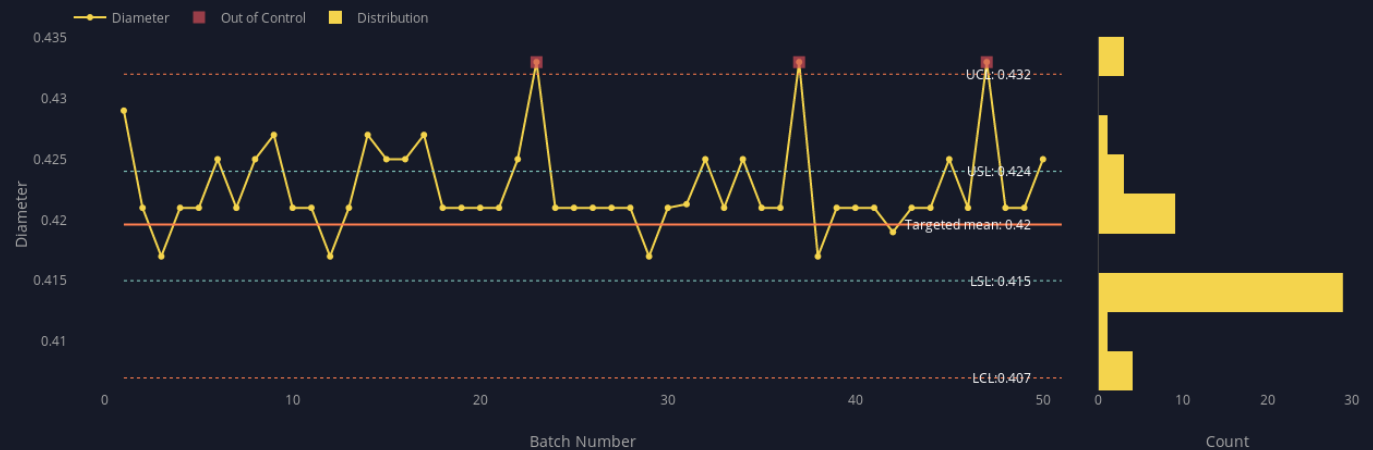
Process Control Metrics Summary

Parameter	Count	Sparkline	OOC%	%OOC	Pass/Fail
DIAMETER	50		6.00%		●
ETCH1	50		0.00%		●
FILM-THICKNESS	50		8.00%		●
ETCH2	50		0.00%		●

% OOC per Parameter



Live SPC Chart

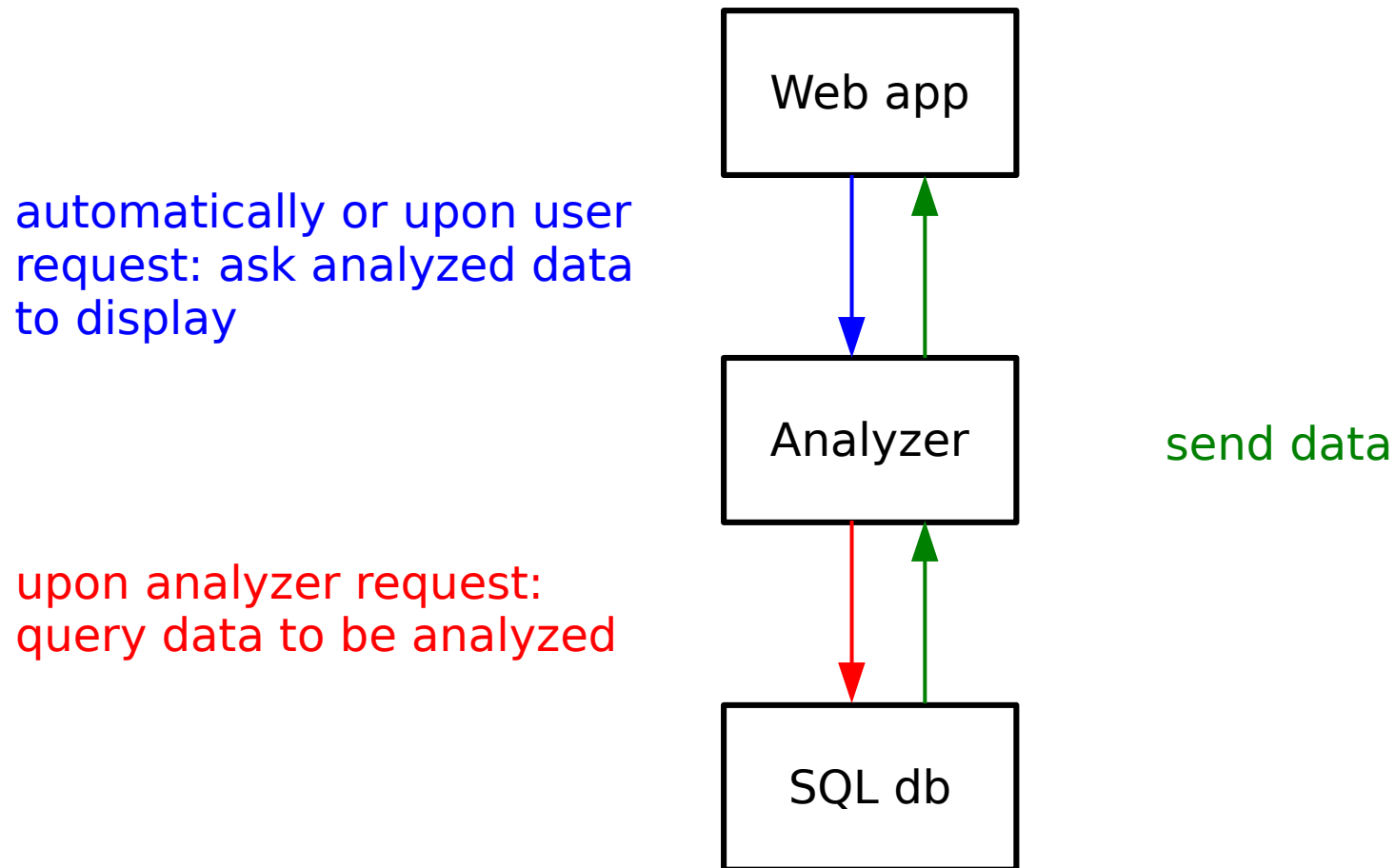


CCM online display concept

The CCM online display is/has:

- x web-browser based → can be accessed remotely from anywhere
- x interactive user interface (plots, switches, sliders, tables, buttons...)
- x display any information stored in the SQL database
- x easy and tunable trend plot
- x behind the scenes on-the-fly analysis (common code with off-line analysis)
- x real-time (live) with auto-update
- x it all lives in the Python world (except the SQL database)
- x ...

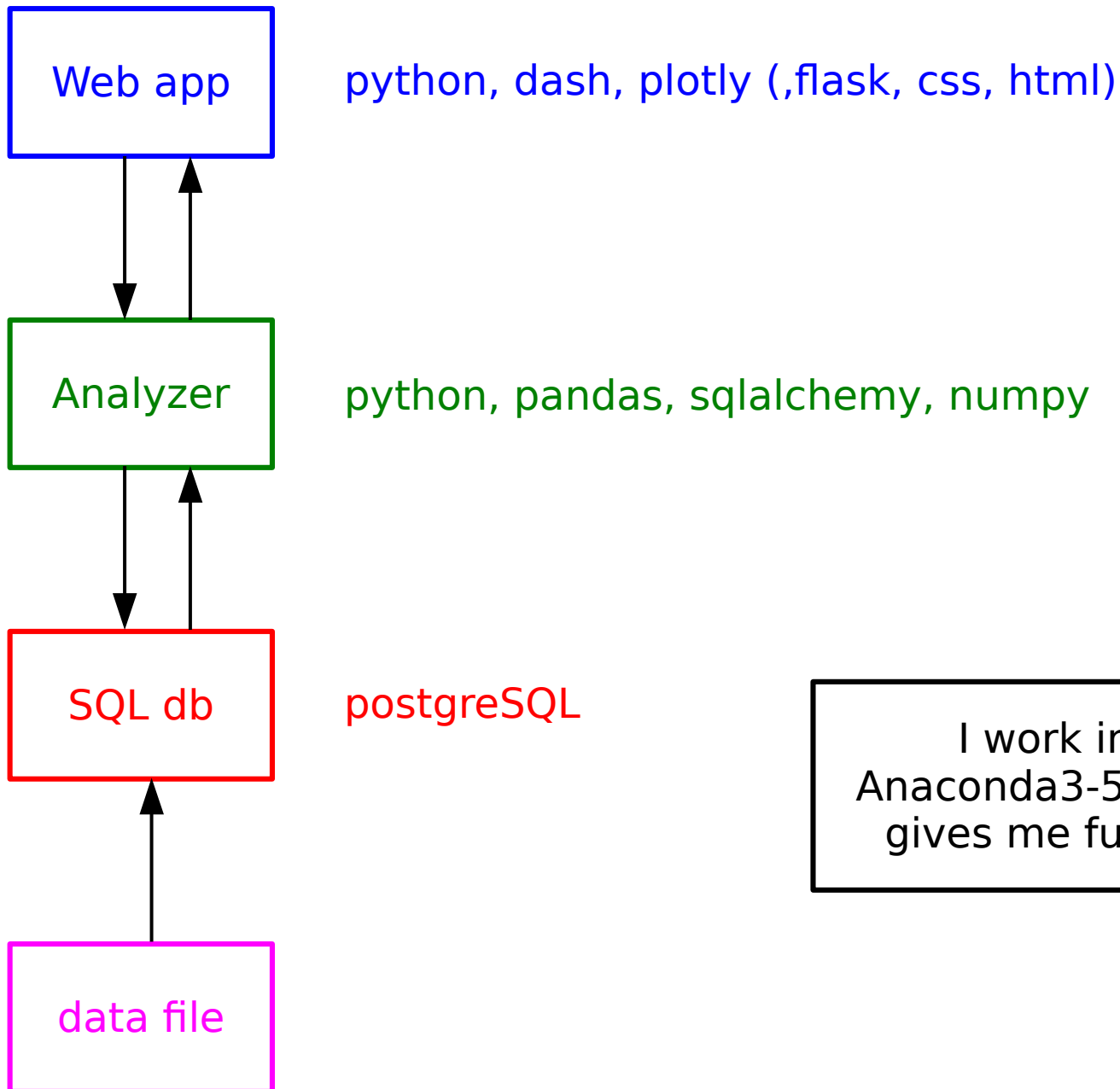
Conceptual python flow



Web app = web-browser live display

Analyzer = behind the scene on-the-fly analysis code

Current flow



I work in a self-contained Anaconda3-5.2.0 environment that gives me full control and safety

Accomplished so far – pSQL db

Created a local PostgreSQL service that runs on my desktop computer

```
(base) [atc93@lnx6248 anaconda3]$ postgres -D /home/atc93/atc93/postgresql_db/  
2020-02-17 10:17:44.832 EST [28437] LOG:  listening on IPv6 address ":::1", port 5432  
2020-02-17 10:17:44.832 EST [28437] LOG:  listening on IPv4 address "127.0.0.1", port 5432  
2020-02-17 10:17:44.840 EST [28437] LOG:  listening on Unix socket "/tmp/.s.PGSQL.5432"  
2020-02-17 10:17:44.867 EST [28438] LOG:  database system was shut down at 2020-02-17 10:17:30 EST  
2020-02-17 10:17:44.878 EST [28437] LOG:  database system is ready to accept connections
```

Created a “postgres” account

Created a database called ‘test_ccm’

Create a table called “ccm”

Python code that automatically populates information from Nate’s new data file to database

Accomplished so far – pSQL db

```
Terminal - atc93@lnx6248:~/atc93/CCMOD
File Edit View Terminal Tabs Help
atc93@lnx6248:~/atc93/anaconda3
atc93@lnx6248:~/atc93/CCMOD
atc93@lnx6248:~/atc93/CCMOD/before_bootstrap

(base) [atc93@lnx6248 CCMOD]$
(base) [atc93@lnx6248 CCMOD]$ psql test_ccm
psql (11.2)
Type "help" for help.

test_ccm=# \dt
          List of relations
 Schema | Name | Type | Owner
-----+-----+-----+-----
 public | ccm  | table | antoine
(1 row)

test_ccm=# SELECT * FROM ccm;
 level_0 | index | bunch_id | top_in | bot_in | bot_out | top_out | cbpm_x | cbpm_y | compare_x | compare_y | data_counter | timestamp
-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----
 0       | 1     | 1        | 14396.1 | 16622.7 | 12849.3 | 13663.6 | -2028.5 | -486.05 | 0          | 0          | 33135        | 2020-02-24 11:22:48.417
 1       | 2     | 1        | 14392.1 | 16621   | 12853.9 | 13666.1 | -2022.7 | -487.57 | 0          | 0          | 33136        | 2020-02-24 11:22:48.43
 2       | 3     | 1        | 14392.1 | 16621   | 12853.9 | 13666.1 | -2022.7 | -487.57 | 0          | 0          | 33136        | 2020-02-24 11:22:48.442
 3       | 4     | 1        | 14393.6 | 16617.3 | 12853   | 13667.6 | -2021.49 | -484.99 | 0          | 0          | 33137        | 2020-02-24 11:22:48.453
 4       | 5     | 1        | 14392.3 | 16615.9 | 12853.6 | 13666.4 | -2020.63 | -485.58 | 0          | 0          | 33138        | 2020-02-24 11:22:48.467
 5       | 6     | 1        | 14390.6 | 16619.3 | 12855.7 | 13665.4 | -2020.82 | -488.37 | 0          | 0          | 33139        | 2020-02-24 11:22:48.478
 6       | 7     | 1        | 14390.6 | 16619.3 | 12855.7 | 13665.4 | -2020.82 | -488.37 | 0          | 0          | 33139        | 2020-02-24 11:22:48.491
 7       | 8     | 1        | 14392.1 | 16617.1 | 12852.3 | 13663.3 | -2023.18 | -486.72 | 0          | 0          | 33140        | 2020-02-24 11:22:48.503
 8       | 9     | 1        | 14393.4 | 16615.5 | 12852   | 13664   | -2022.87 | -485.37 | 0          | 0          | 33141        | 2020-02-24 11:22:48.516
 9       | 10    | 1        | 14393.4 | 16615.5 | 12852   | 13664   | -2022.87 | -485.37 | 0          | 0          | 33141        | 2020-02-24 11:22:48.528
10      | 11    | 1        | 14393.2 | 16617.2 | 12851.5 | 13663.8 | -2023.85 | -485.86 | 0          | 0          | 33142        | 2020-02-24 11:22:48.54
11      | 12    | 1        | 14391.2 | 16619.7 | 12854   | 13662.6 | -2023.4   | -488.7   | 0          | 0          | 33143        | 2020-02-24 11:22:48.552
12      | 13    | 1        | 14391.2 | 16619.7 | 12854   | 13662.6 | -2023.4   | -488.7   | 0          | 0          | 33143        | 2020-02-24 11:22:48.568
13      | 14    | 1        | 14392   | 16618.5 | 12853.9 | 13663.7 | -2022.73 | -487.6   | 0          | 0          | 33144        | 2020-02-24 11:22:48.578
14      | 15    | 1        | 14392.4 | 16618.7 | 12853.6 | 13664.2 | -2022.91 | -487.22 | 0          | 0          | 33145        | 2020-02-24 11:22:48.59
15      | 16    | 1        | 14392.1 | 16616.9 | 12854.1 | 13666   | -2020.92 | -486.3   | 0          | 0          | 33146        | 2020-02-24 11:22:48.603
16      | 17    | 1        | 14392.1 | 16616.9 | 12854.1 | 13666   | -2020.92 | -486.3   | 0          | 0          | 33146        | 2020-02-24 11:22:48.615
17      | 18    | 1        | 14390.7 | 16617.6 | 12855   | 13665.8 | -2020.3   | -487.38 | 0          | 0          | 33147        | 2020-02-24 11:22:48.627
18      | 19    | 1        | 14392.6 | 16615.5 | 12853.7 | 13665.4 | -2021.04 | -485.71 | 0          | 0          | 33148        | 2020-02-24 11:22:48.641
19      | 20    | 1        | 14392.6 | 16615.5 | 12853.7 | 13665.4 | -2021.04 | -485.71 | 0          | 0          | 33148        | 2020-02-24 11:22:48.652
20      | 21    | 1        | 14390.8 | 16614.2 | 12855.8 | 13667.9 | -2017.47 | -485.74 | 0          | 0          | 33149        | 2020-02-24 11:22:48.665
21      | 22    | 1        | 14393.8 | 16617.2 | 12851.7 | 13664.5 | -2023.63 | -485.52 | 0          | 0          | 33150        | 2020-02-24 11:22:48.676
22      | 23    | 1        | 14393.8 | 16617.2 | 12851.7 | 13664.5 | -2023.63 | -485.52 | 0          | 0          | 33150        | 2020-02-24 11:22:48.689
23      | 24    | 1        | 14393.2 | 16619.2 | 12851.2 | 13661.3 | -2026.02 | -487.31 | 0          | 0          | 33151        | 2020-02-24 11:22:48.701
24      | 25    | 1        | 14393.3 | 16619.7 | 12852.3 | 13662.7 | -2025.01 | -487.34 | 0          | 0          | 33152        | 2020-02-24 11:22:48.713
25      | 26    | 1        | 14393.3 | 16619.7 | 12852.3 | 13662.7 | -2025.01 | -487.34 | 0          | 0          | 33152        | 2020-02-24 11:22:48.727
26      | 27    | 1        | 14392.1 | 16615.8 | 12853.7 | 13666.2 | -2020.55 | -485.66 | 0          | 0          | 33153        | 2020-02-24 11:22:48.738
27      | 28    | 1        | 14389   | 16617.3 | 12857.7 | 13668.5 | -2016.85 | -487.8   | 0          | 0          | 33154        | 2020-02-24 11:22:48.75
28      | 29    | 1        | 14389   | 16617.3 | 12857.7 | 13668.5 | -2016.85 | -487.8   | 0          | 0          | 33154        | 2020-02-24 11:22:48.762
29      | 30    | 1        | 14389.4 | 16618.2 | 12855.9 | 13665.5 | -2019.74 | -488.47 | 0          | 0          | 33155        | 2020-02-24 11:22:48.774
30      | 31    | 1        | 14389.6 | 16618.7 | 12855.7 | 13666.1 | -2019.8   | -488.26 | 0          | 0          | 33156        | 2020-02-24 11:22:48.786
31      | 32    | 1        | 14389.6 | 16618.7 | 12855.7 | 13666.1 | -2019.8   | -488.26 | 0          | 0          | 33156        | 2020-02-24 11:22:48.798
32      | 33    | 1        | 14393.2 | 16616.9 | 12853   | 13667.1 | -2021.37 | -485.14 | 0          | 0          | 33157        | 2020-02-24 11:22:48.809
```

Accomplished so far - Analyzer

Query (read) pSQL db using pandas/sqlalchemy

Select range of data according to timestamp and store in pandas frame

Data analysis

Accomplished so far – Web app

Running locally on my desktop computer

Interacts with the Analyzer to request range of data (timestamp) to be displayed

Can start/stop live update

Minimalist display:

- x some text

- x some plots

- x some interactive user interface

So far this is the most challenging/time-consuming piece of the project

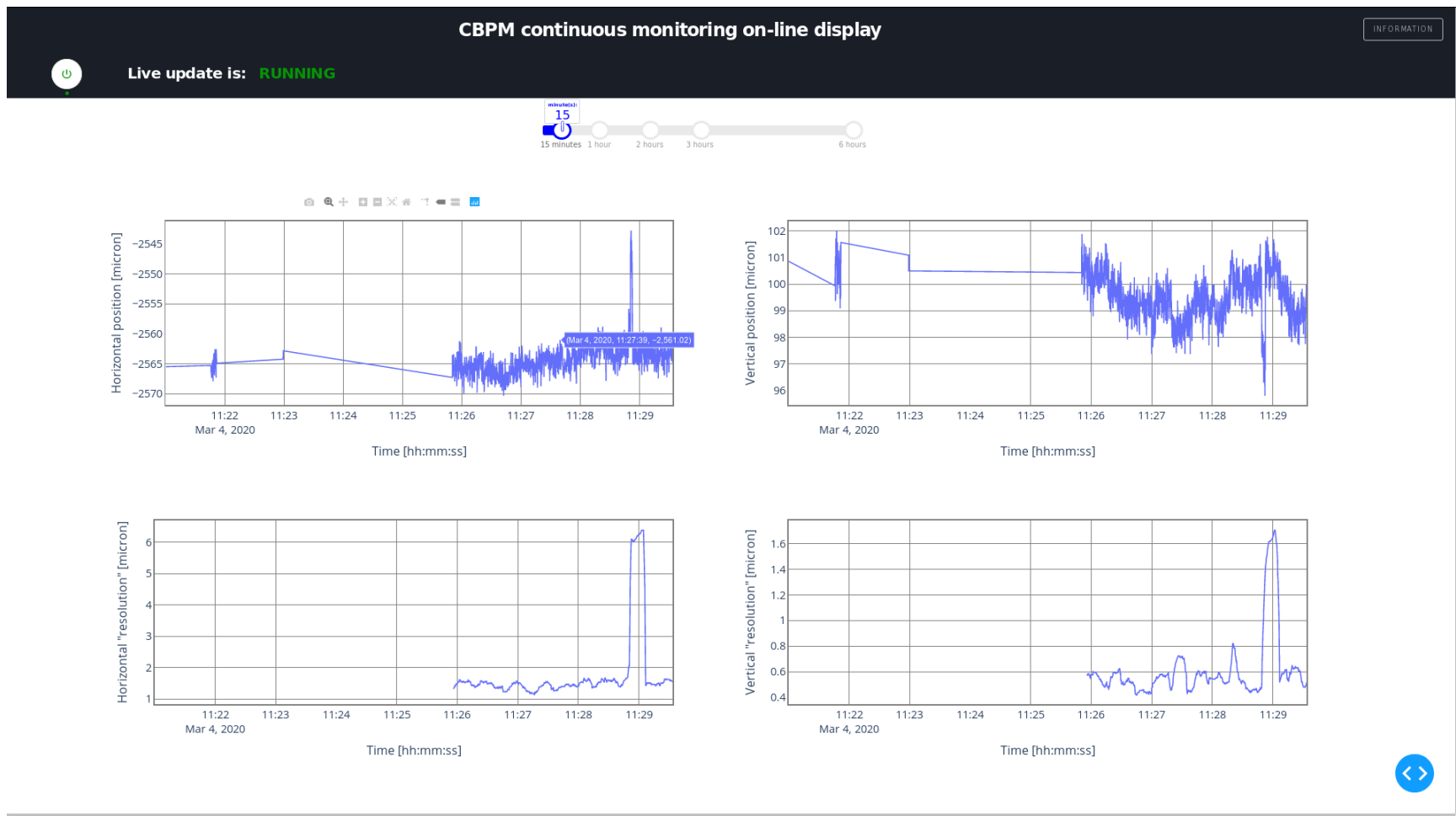
Accomplished so far – Web app

Display can be accessed your web-browser:

x port forwarding between your computer and my desktop computer:

```
➤ ssh -L 9000:localhost:8050 user_name@lnx6248
```

x open web-browser and go the the address: localhost:9000



Additional materials